



Dinils Adhesives Pvt. Ltd.

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TECHNICAL DATA SHEET

NILOFLEX SR 999

Base	Blend of Chloroprene rubber and synthetic resins in organic solvents
Appearance	Light Yellow Viscous Liquid
End Use	MS Tanks (PPGL/PVC/Rubber Lining), Electroplating Equipment, Thermoplastic Acid Proof Linings, Gaskets, Rubber to Metal, etc.
Solid Content (%)	20 [± 2]
Viscosity at 30°C (CPS)	1100 - 1300
Tack Retention Time (Minutes)	Max. 30
Curing Time	1-2 hours, final curing 24 hours
Ageing Stability	Outstanding degree of resistance against oxidation, water, chemicals, acids, etc.
Shelf Life	1 year, depending on climatic conditions
Application	Stir well before use * Surfaces to be bonded must be clean, dry, free from dust, oil etc. * Spray the adhesive from spray gun on both surfaces to be bonded * Allow the adhesive to DRY for 1 to 5 minutes after the adhesive has been sprayed before final assembly * Press the surfaces together over the whole area to ensure overall contact * Bonded surfaces can be handled within 1 hour for further processing and may be used for normal service after 24 hours.
Safety	INFLAMMABLE! Ensure that the lids are secured during storage. Avoid heat and ignition sources. Handle in well ventilated area. To be stored in a cool dry place.
Packing	25l, 5l

DISCLAIMER

ALL INFORMATION IS GIVEN IN GOOD FAITH, BASED ON OUR RESEARCH AND EXPERIENCE BUT WITHOUT WARRANTY. WE ADVISE CUSTOMERS TO CARRY OUT THEIR OWN TESTS TO ENSURE THAT THE MATERIAL IS SUITABLE FOR THEIR OWN PARTICULAR REQUIREMENTS.