



**Dinils Adhesives Pvt. Ltd.**  
30, 7<sup>th</sup> Floor, Tardeo AC Market,  
Tardeo Road, Mumbai 400 034  
**Tel:** 91-22-23514261/63 **Fax:** 91-22-23514297  
**E-Mail:** info@dinils.com **Web Site:** www.dinils.com  
CIN: U99999MH1965PTC013108

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## **TECHNICAL DATA SHEET**

### **BOND FAST SR 777 (Synthetic Rubber Adhesive)**

<b>Base</b>	: Blend of synthetic rubber and synthetic resins in organic solvents
<b>Colour</b>	: Light Yellow
<b>End Use</b>	: Multipurpose contact adhesive for bonding Carpets – PVC / Rubber / Jute to floor, Vinyl Floorings, Upholstery, Leather, Shoes – Sole to Leather, Rexine, Foam etc.
<b>Solid Content</b>	: 19% [ $\pm$ 2%]
<b>Viscosity at 30°C</b>	: 1000 CPS [ $\pm$ 100]
<b>Curing Time</b>	: 1-2 hours, final curing 24 hours
<b>Ageing Stability</b>	: High degree of resistance against oxidation, water, chemicals, acids
<b>Shelf Life</b>	: 1 year, depending on climatic conditions
<b>Application</b>	: Stir well before use * Surfaces to be bonded must be clean, dry, free from dust, oil etc. * Both surfaces to be bonded should be thin coated with the adhesive * Allow this to <b>DRY</b> until the adhesive film can be touched without lifting i.e. <b>TOUCH DRY</b> in about 5 to 10 minutes before final assembly * Press the surfaces together over the whole area to ensure overall contact * Bonded surfaces can be handled within 1 hour for further processing and may be used for normal service after 24 hours
<b>Safety</b>	: <b>INFLAMMABLE!</b> Ensure that the lids are secured during storage. Avoid heat and ignition sources. Handle in a well ventilated area. To be stored in a cool dry place.
<b>Packing</b>	: 25l, 5l, 1l, 500 ml

#### **DISCLAIMER**

**ALL INFORMATION IS GIVEN IN GOOD FAITH, BASED ON OUR RESEARCH AND EXPERIENCE BUT WITHOUT WARRANTY. WE ADVISE CUSTOMERS TO CARRY OUT THEIR OWN TESTS TO ENSURE THAT THE MATERIAL IS SUITABLE FOR THEIR OWN PARTICULAR REQUIREMENTS.**